SAFETY DATA SHEET

This Safety Data Sheet conforms to ANSI Z400.5, and to the format requirements and the International Chemical Safety Cards of the Global Harmonizing System.

THIS SDS COMPLIES WITH 29 CFR 1910.1200 (HAZARD COMMUNICATION STANDARD)

IMPORTANT: Read this SDS before handling & disposing of this product.
Pass this information on to employees, customers, & users of this product.

SECTION 1. IDENTIFICATION OF THE SUBSTANCE OR MIXTURE AND OF THE SUPPLIER

PRODUCT IDENTITY: SNAKE OIL
PRODUCT USES: Rust Inhibitor

COMPANY IDENTITY: GENERAL PIPE CLEANERS, DIV. OF GENERAL WIRE SPRING CO.
COMPANY ADDRESS: 1101 THOMPSON AVENUE
COMPANY CITY: MCKEES ROCKS, PA 15136
COMPANY PHONE: 1-412-771-6300
EMERGENCY PHONES: CHEMTREC: 1-800-424-9300 (USA)
CANUTEC: 1-613-996-6666 (CANADA)

SECTION 2. HAZARDS IDENTIFICATION

WARNING!!

2.1 HAZARD STATEMENTS: (CAT = Hazard Category)
H100s = General, H200s = Physical, H300s = Health, H400s = Environmental
H315 Causes skin irritation.(CAT:2)
H320 Causes eye irritation.(CAT:2)

2.2 PRECAUTIONARY STATEMENTS:
P100s = General, P200s = Prevention, P300s = Response, P400s = Storage, P500s = Disposal
P210 Keep away from heat/sparks/open flames/hot surfaces. No smoking.
P260 Do not breathe dust/fume/gas/mist/vapors/spray.
P262 Do not get in eyes, on skin, or on clothing.
P280 Wear protective gloves/protective clothing/eye protection/face protection.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

<table>
<thead>
<tr>
<th>MATERIAL</th>
<th>CAS#</th>
<th>EINECS#</th>
<th>WT %</th>
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</thead>
<tbody>
<tr>
<td>Hydraulic Oil</td>
<td>Mixture</td>
<td>-</td>
<td>90-100</td>
</tr>
<tr>
<td>Nonhazardous Nonvolatile</td>
<td>Proprietary</td>
<td>-</td>
<td>0-5</td>
</tr>
<tr>
<td>Citropine Scent</td>
<td>Not Available</td>
<td>-</td>
<td>0-5</td>
</tr>
<tr>
<td>Zinc Compounds</td>
<td>Mixture</td>
<td>-</td>
<td>0-1</td>
</tr>
</tbody>
</table>

TRACE COMPONENTS: Trace ingredients (if any) are present in < 1% concentration, (< 0.1% for potential carcinogens, reproductive toxins, respiratory tract mutagens, and sensitizers). None of the trace ingredients contribute significant additional hazards at the concentrations that may be present in this product. All pertinent hazard information has been provided in this document, per the requirements of the Federal Occupational Safety and Health Administration Standard (29 CFR 1910.1200), U.S. State equivalents, and Canadian Hazardous Materials Identification System Standard (CPR 4).

SEE SECTIONS 8, 11 & 12 FOR TOXICOLOGICAL INFORMATION.
SECTION 4. FIRST AID MEASURES

4.1 EYE CONTACT:
For eyes, flush with plenty of water for 15 minutes & get medical attention.

4.2 SKIN CONTACT:
In case of contact with skin immediately remove contaminated clothing.
Wash thoroughly with soap & water. Wash contaminated clothing before reuse.

4.3 INHALATION:
After high vapor exposure, remove to fresh air. If breathing is difficult, give oxygen. If breathing has stopped, trained personnel should immediately begin artificial respiration. If the heart has stopped, trained personnel should immediately begin cardiopulmonary resuscitation (CPR).

4.4 SWALLOWING:
Rinse mouth. Do NOT induce vomiting. GET MEDICAL ATTENTION IMMEDIATELY.
Do NOT give liquids to an unconscious or convulsing person.

SECTION 5. FIRE FIGHTING MEASURES

5.1 FIRE & EXPLOSION PREVENTIVE MEASURES
Isolate from oxidizers, extreme heat, sparks, and open flame.

5.2 EXTINGUISHING MEDIA
Use dry chemical, carbon dioxide, foam, or water spray extinguishing media. Water or foam may cause frothing of materials heated above 100 C / 212 F. Carbon dioxide can displace oxygen. Use cause when applying carbon dioxide in confined spaces.

5.3 SPECIAL FIRE FIGHTING PROCEDURES
Water spray may be ineffective on fire but can protect fire-fighters & cool closed containers. Use fog nozzles if water is used.
Do not enter confined fire-space without full bunker gear.
(Helmet with face shield, bunker coats, gloves & rubber boots).

5.4 UNUSUAL EXPLOSION AND FIRE PROCEDURES
Closed containers may explode if exposed to extreme heat.
Applying to hot surfaces requires special precautions.

SECTION 6. ACCIDENTAL RELEASE MEASURES

6.1 SPILL AND LEAK RESPONSE AND ENVIRONMENTAL PRECAUTIONS:
Uncontrolled releases should be responded to by trained personnel using pre-planned procedures. Proper protective equipment should be used. In case of a spill, clear the affected area, protect people, and respond with trained personnel. ELIMINATE all ignition sources (no smoking, flares, sparks, or flames in immediate area).

6.2 PERSONAL PROTECTIVE EQUIPMENT
The proper personal protective equipment for incidental releases (such as: 1 Liter of the product released in a well-ventilated area), use impermeable gloves, they should be Level B: triple-gloves (rubber gloves and nitrile gloves over latex gloves), chemical resistant suit and boots, hard-hat, and Self-Contained Breathing Apparatus specific for the material handled, goggles, face shield, and appropriate body protection. In the event of a large release, use impermeable gloves, specific for the material handled, chemically resistant suit and boots, and hard hat. Self-Contained Breathing Apparatus or respirator may be required where engineering controls are not adequate or conditions for potential exposure exist. When respirators are required, select NIOSH/MSHA approved based on actual or potential airborne concentrations in accordance with latest OSHA and/or ANSI recommendations.

6.3 ENVIRONMENTAL PRECAUTIONS:
Stop spill at source. Construct temporary dikes of dirt, sand, or any appropriate readily available material to prevent spreading of the material. Close or cap valves and/or block or plug hole in leaking container and transfer to another container. Keep from entering storm sewers and ditches which lead to waterways, and if necessary, call the local fire or police department for immediate emergency assistance.
SECTION 6. ACCIDENTAL RELEASE MEASURES (CONTINUED)

6.4 CONTAINMENT AND CLEAN-UP MEASURES:
Absorb spilled liquid with polypads or other suitable absorbent materials. If necessary, neutralize using suitable buffering material, (acid with soda ash or base with phosphoric acid), and test area with litmus paper to confirm neutralization. Clean up with non-combustible absorbent (such as: sand, soil, and so on). Shovel up and place all spill residue in suitable containers. Dispose of at an appropriate waste disposal facility according to current applicable laws and regulations and product characteristics at time of disposal (see Section 13 - Disposal Considerations).

SECTION 7. HANDLING AND STORAGE

7.1 HANDLING
Use only with adequate ventilation. Avoid prolonged or repeated contact with skin. Wear OSHA Standard goggles or face shield. Consult Safety Equipment Supplier. Wear goggles, face shield, gloves, apron & footwear impervious to material. Wash clothing before reuse.

7.2 STORAGE
Do not store above 49 C/120 F.
Keep container tightly closed & upright when not in use to prevent leakage.

7.3 NONBULK: CONTAINERS:
Store containers in a cool, dry location, away from direct sunlight, sources of intense heat, or where freezing is possible. Material should be stored in secondary containers or in a diked area, as appropriate. Store containers away from incompatible chemicals (see Section 10, Stability and Reactivity). Post warning and "NO SMOKING" signs in storage and use areas, as appropriate. Empty containers should be handled with care. Never store food, feed, or drinking water in containers which held this product.

7.4 BULK CONTAINERS:
All tanks and pipelines which contain this material must be labeled. Perform routine maintenance on tanks or pipelines which contain this product. Report all leaks immediately to the proper personnel.

7.5 TANK CAR SHIPMENTS:
Tank cars carrying this product should be loaded and unloaded in strict accordance with tank-car manufacturer's recommendation and all established on-site safety procedures. Appropriate personal protective equipment must be used (see Section 8, Engineering Controls and Personal Protective Equipment.). All loading and unloading equipment must be inspected, prior to each use. Loading and unloading operations must be attended, at all times. Tank cars must be level, brakes must be set or wheels must be locked or blocked prior to loading or unloading. Tank car (for loading) or storage tanks (for unloading) must be verified to be correct for receiving this product and be properly prepared, prior to starting the transfer operations. Hoses must be verified to be in the correct positions, before starting transfer operations. A sample (if required) must be taken and verified (if required) prior to starting transfer operations. All lines must be blown-down and purged before disconnecting them from the tank car or vessel.

7.6 PROTECTIVE PRACTICES DURING MAINTENANCE OF CONTAMINATED EQUIPMENT:
Follow practices indicated in Section 6 (Accidental Release Measures). Make certain application equipment is locked and tagged-out safely. Always use this product in areas where adequate ventilation is provided. Collect all rinsates and dispose of according to applicable Federal, State, Provincial, or local procedures.

7.7 EMPTY CONTAINER WARNING:
Empty containers may contain residue and can be dangerous. Do not attempt to refill or clean containers without proper instructions. Empty drums should be completely drained and safely stored until appropriately reconditioned or disposed. Empty containers should be taken for recycling, recovery, or disposal through suitably qualified or licensed contractor and in accordance with governmental regulations. DO NOT PRESSURIZE, CUT, WELD, BRAZE, SOLDER, DRILL, GRIND, OR EXPOSE SUCH CONTAINERS TO HEAT, FLAME, SPARKS, STATIC ELECTRICITY, OR OTHER SOURCES OF IGNITION. THEY MAY BURST AND CAUSE INJURY OR DEATH.
SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

<table>
<thead>
<tr>
<th>MATERIAL</th>
<th>CAS#</th>
<th>EINECS#</th>
<th>TWA (OSHA)</th>
<th>TLV (ACGIH)</th>
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<tr>
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<td>-</td>
<td>5 mg/m³</td>
<td>5 mg/m³</td>
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<tr>
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<td>-</td>
<td>None Known</td>
<td>None Known</td>
</tr>
<tr>
<td>Citropine Scent Not Available</td>
<td>-</td>
<td>-</td>
<td>None Known</td>
<td>None Known</td>
</tr>
<tr>
<td>Zinc Compounds Mixture</td>
<td>-</td>
<td>-</td>
<td>None Known</td>
<td>None Known</td>
</tr>
</tbody>
</table>

This product contains no EPA Hazardous Air Pollutants (HAP) in amounts > 0.1%.

8.1 RESPIRATORY EXPOSURE CONTROLS
A respiratory protection program that meets OSHA 29 CFR 1910.134 and ANSI Z86.2 requirements or European Standard EN 149 must be followed whenever workplace conditions warrant a respirator's use. A NIOSH certified air purifying respirator with a Type 95 (R or P) particulate filter may be used under conditions where airborne concentrations are expected to exceed exposure limits. If adequate ventilation is not available or there is potential for airborne exposure above the exposure limits, a respirator may be worn up to the respirator exposure limitations, check with respirator equipment manufacturer's recommendations / limitations. For a higher level of protection, use positive pressure supplied air respiration protection or Self-Contained Breathing Apparatus or if oxygen levels are below 19.5% or are unknown.

8.2 EMERGENCY OR PLANNED ENTRY INTO UNKNOWN CONCENTRATIONS OR IDLH CONDITIONS
Positive pressure, full-face piece Self-Contained Breathing Apparatus; or positive pressure, full-face piece Self-Contained Breathing Apparatus with an auxiliary positive pressure Self-Contained Breathing Apparatus.

8.3 VENTILATION
LOCAL EXHAUST: Necessary  MECHANICAL (GENERAL): Necessary
SPECIAL: None  OTHER: None

8.4 EYE PROTECTION:
Splash goggles or safety glasses. Face-shields are recommended when the operation can generate splashes, sprays or mists.

8.5 HAND PROTECTION:
Use gloves chemically resistant to this material. Preferred examples: Butyl rubber, Chlorinated Polyethylene, Polyethylene, Ethyl vinyl alcohol laminate ("EVAL"), Polyvinyl alcohol ("PVA"). Examples of acceptable glove barrier materials include: Natural rubber ("latex"), Neoprene, Nitrile/butadiene rubber ("nitril") or ("NBR"), Polyvinyl chloride ("PVC") or "vinyl", Viton. NOTICE: The selection of a specific glove for a particular application and duration of use in a workplace should also take into account all relevant workplace factors such as, but not limited to: Other chemicals which may be handled, physical requirements (cut/puncture protection, dexterity, thermal protection), potential body reactions to glove materials, as well as the instructions/specifications provided by the glove supplier.

8.6 BODY PROTECTION:
Use body protection appropriate for task. Cover-all, rubber aprons, or chemical protective clothing made from impervious materials are generally acceptable, depending on the task.

8.7 WORK & HYGIENIC PRACTICES:
Provide readily accessible eye wash stations & safety showers. Wash at end of each shift & before eating, smoking or using the toilet. Remove clothing that becomes contaminated. Destroy contaminated leather articles. Launder or discard contaminated clothing.
SECTION 9. PHYSICAL & CHEMICAL PROPERTIES

APPEARANCE: Liquid, Clear and bright
ODOR: Mild Petroleum
ODOR THRESHOLD: Not Available
pH (Neutrality): Not Available
MELTING POINT/FREEZING POINT: < -33 C / < -27 F
BOILING RANGE (IBP,50%,Dry Point): Not Available
FLASH POINT (TEST METHOD): > 196 C / > 384 F (COC)
EVAPORATION RATE (n-Butyl Acetate=1): Not Applicable
FLAMMABILITY CLASSIFICATION: Class III-B
LOWER FLAMMABLE LIMIT IN AIR (% by vol): Not Applicable
UPPER FLAMMABLE LIMIT IN AIR (% by vol): Not Available
VAPOR PRESSURE (mm of Hg)@20 C 0.0
VAPOR DENSITY (air=1): Not Applicable
GRAVITY @ 68/68F / 20/20C:
   DENSITY: 0.854 - 0.870
   SPECIFIC GRAVITY (Water=1): 0.855 - 0.871
   POUNDS/GALLON: 7.122 - 7.255
WATER SOLUBILITY: Negligible
PARTITION COEFFICIENT (n-Octane/Water): Not Available
AUTO IGNITION TEMPERATURE: Not Applicable
DECOMPOSITION TEMPERATURE: Not Available
VISCOSITY (ASTM D445): 22 - 68 cSt @ 40 C / 4.3 - 8.7 cSt @ 100 C
* Using CARB (California Air Resources Board Rules).

SECTION 10. STABILITY & REACTIVITY

10.1 STABILITY
Stable under normal conditions.

10.2 CONDITIONS TO AVOID
Extended exposure to high temperatures can cause decomposition.

10.3 MATERIALS TO AVOID
Isolate from strong oxidizing agents.

10.4 HAZARDOUS DECOMPOSITION PRODUCTS
Carbon Oxides, Nitrogen Oxides, Sulfur Oxides, Phosphorus Oxide, and Zinc Oxide from heating.

10.5 HAZARDOUS POLYMERIZATION
Will not occur.
SECTION 11. TOXICOLOGICAL INFORMATION

11.1 ACUTE HAZARDS

11.11 EYE & SKIN CONTACT:
Primary irritation to skin, defatting, dermatitis.
Primary irritation to eyes, redness, tearing, blurred vision.
Liquid can cause eye irritation. Wash thoroughly after handling.

11.12 INHALATION:
Vapor harmful.

11.13 SWALLOWING:
Swallowing can cause abdominal irritation, nausea, vomiting & diarrhea.

11.2 SUBCHRONIC HAZARDS/CONDITIONS AGGRAVATED

CONDITIONS AGGRAVATED:
None Known.

11.3 CHRONIC HAZARDS

11.31 CANCER, REPRODUCTIVE & OTHER CHRONIC HAZARDS:
This product has no carcinogens listed by IARC, NTP, NIOSH, OSHA or ACGIH, as of this date, greater or equal to 0.1%.

11.32 IRRITANCY OF PRODUCT: This product is irritating to contaminated tissue.

11.33 SENSITIZATION TO THE PRODUCT: No component of this product is known as a sensitizer.

11.34 MUTAGENICITY: No known reports of mutagenic effects in humans.

11.35 EMBRYOTOXICITY: No known reports of embryotoxic effects in humans.

11.36 TERATOGENICITY: No known reports of teratogenic effects in humans.

11.37 REPRODUCTIVE TOXICITY: No known reports of reproductive effects in humans.

A mutagen is a chemical which causes permanent changes to genetic material (DNA) such that the changes will propagate through generational lines. An embryotoxin is a chemical which causes damage to a developing embryo (such as: within the eight weeks of pregnancy in humans), but the damage does not propagate across generational lines. A teratogen is a chemical which causes damage to a developing fetus, but the damage does not propagate across generational lines. A reproductive toxin is any substance which interferes in any way with the reproductive process.

11.4 MAMMALIAN TOXICITY INFORMATION

No mammalian information is available on this product.
SECTION 12. ECOLOGICAL INFORMATION

12.1 ALL WORK PRACTICES MUST BE AIMED AT ELIMINATING ENVIRONMENTAL CONTAMINATION.

12.2 EFFECT OF MATERIAL ON PLANTS AND ANIMALS:
This product may be harmful or fatal to plant and animal life if released into the environment. Refer to Section 11 (Toxicological Information) for further data on the effects of this product’s components on test animals.

12.3 EFFECT OF MATERIAL ON AQUATIC LIFE:
No aquatic environmental information is available on this product.

12.4 MOBILITY IN SOIL
Mobility of this material has not been determined.

12.5 DEGRADABILITY
This product is completely biodegradable.

12.6 ACCUMULATION
Bioaccumulation of this product has not been determined.

SECTION 13. DISPOSAL CONSIDERATIONS

The generation of waste should be avoided or minimized wherever possible. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers and liners may retain some product residues. Vapor from some product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Processing, use or contamination may change the waste disposal requirements. Do not dispose of on land, in surface waters, or in storm drains. Waste should be recycled or disposed of in accordance with regulations. Large amounts should be collected for reuse or consigned to licensed hazardous waste haulers for disposal.

While being recycled, used oil is regulated by 40 CFR 279. Use resulting in chemical or physical change or contamination may also subject it to regulation as hazardous waste. Under United States federal regulations, used oil is a solid waste managed under 40 CFR 279. However, in California, used oil is managed as hazardous waste until tested to show it is not hazardous. Consult state and local regulations regarding the proper handling of used oil.

All disposal must be in accordance with all federal, state, provincial, and local regulations. If in doubt, contact proper agencies. Recycle all used oil.

SECTION 14. TRANSPORT INFORMATION

MARINE POLLUTANT: No
DOT/TDG SHIP NAME: Not Regulated
DRUM LABEL: None
IATA / ICAO: Not Regulated
IMO / IMDG: Not Regulated
EMERGENCY RESPONSE GUIDEBOOK NUMBER: None

SECTION 15. REGULATORY INFORMATION

15.1 EPA REGULATION:
SARA SECTION 311/312 HAZARDS: None Known

All components of this product are on the TSCA list. This material contains no known products restricted under SARA Title III, Section 313 in amounts greater or equal to 1%.
SECTION 15. REGULATORY INFORMATION (CONTINUED)

15.2 STATE REGULATIONS:
CALIFORNIA SAFE DRINKING WATER & TOXIC ENFORCEMENT ACT (PROPOSITION 65):
This product contains no chemicals known to the State of California to cause cancer or reproductive toxicity.

15.3 INTERNATIONAL REGULATIONS
The identified components of this product are listed on the chemical inventories of the following countries:
Australia (AICS), Canada (DSL or NDSL), China (IECSC), Europe (EINECS, ELINCS), Japan (METI/CSCL, MHLW/ISHL), South Korea (KECI), New Zealand (NZIoC), Philippines (PICCS), Switzerland (SWISS), Taiwan (NECSI), USA (TSCA).

15.4 CANADA: WORKPLACE HAZARDOUS MATERIALS INFORMATION SYSTEM (WHMIS)
D2B: Irritating to skin / eyes.

This product has been classified in accordance with hazard criteria of the Controlled Products Regulations (CPR) and the SDS contains all information required by the CPR.

SECTION 16. OTHER INFORMATION

16.1 HAZARD RATINGS:
HEALTH (NFPA): 1, HEALTH (HMIS): 1, FLAMMABILITY: 1, PHYSICAL HAZARD: 0
(Personal Protection Rating to be supplied by user based on use conditions.)
This information is intended solely for the use of individuals trained in the NFPA & HMIS hazard rating systems.

16.2 EMPLOYEE TRAINING
See Section 2 for Risk & Safety Statements. Employees should be made aware of all hazards of this material (as stated in this SDS) before handling it.

16.3 SDS DATE: 02/13/2014

NOTICE
The supplier disclaims all expressed or implied warranties of merchantability or fitness for a specific use, with respect to the product or the information provided herein, except for conformation to contracted specifications. All information appearing herein is based upon data obtained from manufacturers and/or recognized technical sources. While the information is believed to be accurate, we make no representations as to its accuracy or sufficiency.
Conditions of use are beyond our control, and therefore users are responsible for verifying the data under their own operating conditions to determine whether the product is suitable for their particular purposes and they assume all risks of their handling, and disposal of the product. Users also assume all risks in regards to the publication or use of, or reliance upon information contained herein.
This information relates only to the product designated herein, and does not relate to its use in combination with any other material or process.

Unless updated, the Safety Data Sheet is valid until 02/13/2017.